

Plastic injection mold for medical parts

Mold Details

| | |
|---|--|
| Mold information | content |
| Product Material | ABS,PP,PC,PA,PMMA,PS,POM and etc. |
| Moldbase | FUTABA,LKM,HASCO,DME |
| Cavity material etc. | 45#,50#,P20,H13, 718 2738, NAK80, S136, SKD61 |
| Runner | Cold/Hot runner |
| Cavity | Multi or single cavity |
| Standart parts | Hasco |
| Gate type | Side gate,Sub gate,Pin point gate,Edge gate etc. |
| Treatment | Heat treatment and Nitriding,polish ect. |
| HRC | H45~52 |
| Product weight | 50~5000g |
| Machine type | 160Ton,250Ton,650Ton |
| The standard of appearance of the products for stripe Tech),YS,HN series | MT(Mold |
| The way of Color contrast | RAL K7,PANTONE |



Exhibition:

Electronic Products



Industrial Products



Household Products



Plastic Toy

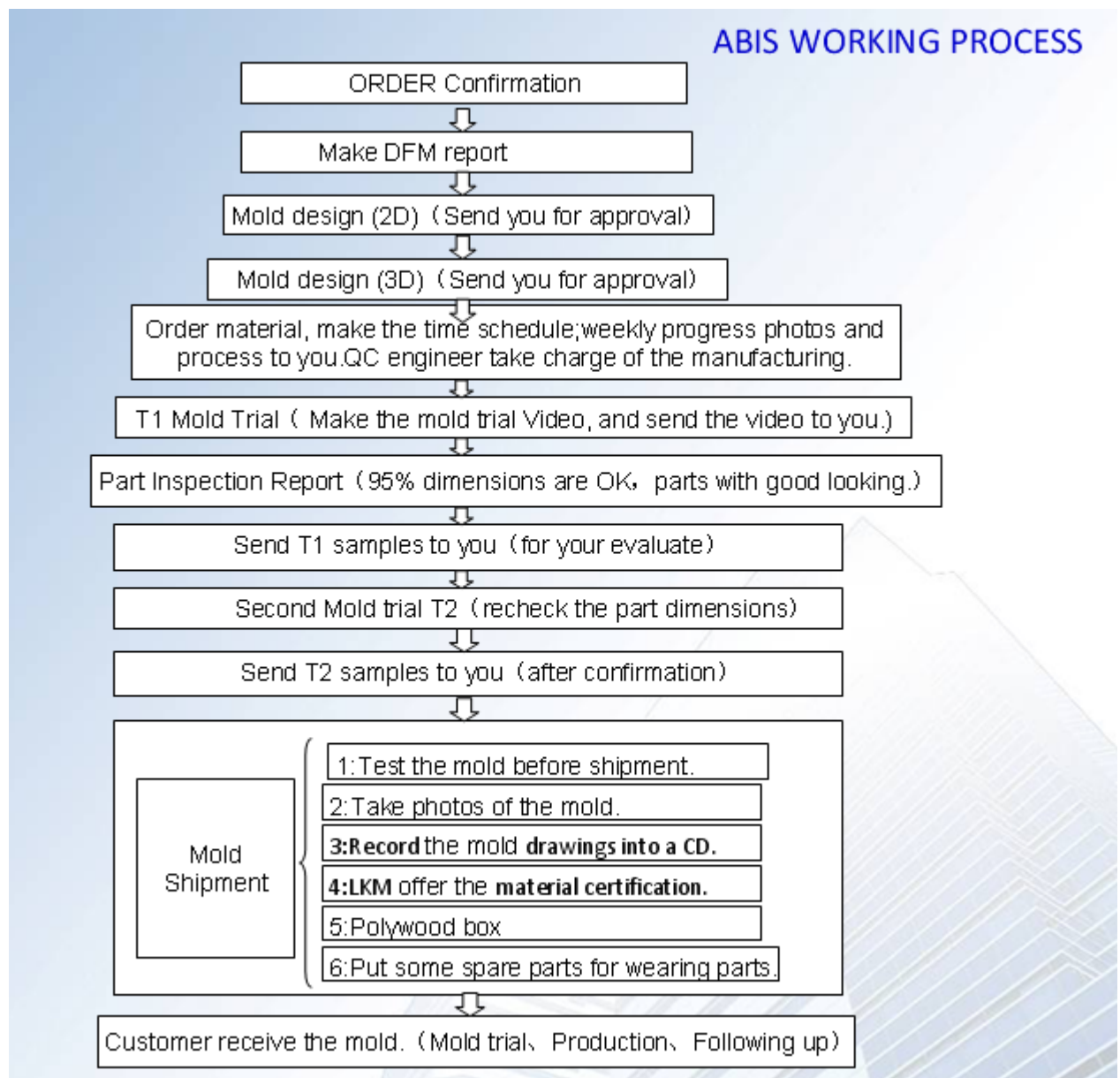


Our Service :

| | |
|---------------|----------------------------------|
| Mold Services | Fast Prototype Service |
| | Mold Design |
| | Plastic Injection Molding Making |

| | |
|--------------------|--|
| | Assembly |
| | Silk Print and Pad Print |
| ODM & OEM services | Print your own logo, company name, artwork on the product or package, etc. |
| 7/24 hours service | Any questions can contact us at any time, we will reply you asap. |

Custom Plastic Mould making process :



Detailed description of Custom Plastic Mould:

Cavity/Core Material:718H,P20,NAK80,2316,2738,DIN2344,H13 and available

Product Material:ABS,PC,PP,PVC,POM,PMMA,PS,PE,PET,RUBBER Silicone,PA,PBT,PEI,etc

Base : LKM or by requested

Structure: Double Color injection mold,Solid Mold,Insert Mold,Mold with Slide,Mold with Lifter

Runner System: Hot runner,Cold runner

Cavity: Single cavity,multi cavity by requested

Finish : Corrosion word,Mirror finish,Brushed

Mold standard: HASCO,DME,MISUMI, or by requested etc

Software: STEP and X-T,UG,pro-E

Tolerance: +-0.05mm

Design time: 5-7 day

Sample time: 1 week

Production time:3-5 weeks,depends on mold structure

Main technique: Milling,Grinding,EDM,Wire-cutting,Engraving,CNC etc

Longevity:0.5-1 million shots

Packing:Wooden case,PE,or by requested

Our certificate:



BEIJING HANGXIE CERTIFICATION CENTER CO.,LTD.
**QUALITY MANAGEMENT SYSTEM
CERTIFICATION**

ABIS MOLD TECHNOLOGY(HK)CO.,LTD

Organization Code: 15338449-1

No.107, Building B, Ying Kaili Industry Area, Longgang District, Shenzhen, China. PC: 518111

is in conformity with

GB/T19001-2008 (ISO9001:2008)

This certificate is covering the following product scope

Plastic Mold Development and Manufacturing; Plastic Products Production

(Not Include the Products With Administrative Licensing)

Registration No. 03415Q20263ROM

The Duration of Validity Feb . 10, 2015--Feb . 09, 2018



General Manager

BEIJING HANGXIE
CERTIFICATION CENTER CO.,LTD.

After this certificate is issued, there should be at least 2 surveillance audits within the 1 year period of validity the exact
validity of the certificate can be checked on www.hkxqc.com.cn/. The certificate information is available on the
official website of the National Certification and Accreditation Administration (www.cnca.gov.cn/)
It is also available by scanning the two dimensional code at the bottom right corner.



Address : NO.7 Jingchen Road,Chaoyang District,Beijing,China.



Certificate

Certificate No.: 11417S21426R0M

This is to certify that the Occupational Health and Safety Management System of
**SHENZHEN ABIS PRECISION HARDWARE
PLASTIC CO., LTD.**

Unified Social Credit Code: 91440300553884491N
Registered/Production Office Address: Yingshi Industrial District B Building No. 102, Shabei Village,
Longgang Community, Longgang Street, Longgang District, Shenzhen,
Guangdong Province, China

Sales Address: Yingshi Industrial District C Building 1F, Shabei Village, Longgang Community, Longgang
Street, Longgang District, Shenzhen, Guangdong Province, China

Has been audited to conform to the following Occupational Health and Safety
Management System standard

GB/T 28001-2011 idt OHSAS 18001:2007

This Occupational Health and Safety Management System is valid for the
**Development and production of plastic mould; sales of
plastic parts and related Occupational health and safety
management activities of involved sites**

Initial issuance: May 8, 2017

Date of issue: May 15, 2017

Date of expiry: May 15, 2020

Issued by: *Wei Fangyue*



Beijing East Allreach Certification Center Co., Ltd.



The certificate will remain valid only if the certified organization accepts surveillance visits of regular surveillance and is pleased to be engaged parties of the certificate. The information of this certificate is available at EACC website www.eacc.com.cn and CNCA website www.cnca.gov.cn.
EACC address: #1001, No. 111 Building, No. 27 (Dapengkou Road), Juyuan Square & Technology Innovation Base, Longgang, Shenzhen

The 1st Party-Driven
Certification
Mark

The 2nd Party-Driven
Certification
Mark

The 3rd Party-Driven
Certification
Mark



认证证书

此证书授予

深圳市艾比斯精密五金塑胶有限公司

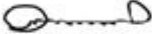
认证地址: 深圳市宝安区龙岗街道北东社区沙井新源利工业园C栋 1层

符合 ISO/TS 16949:2009 质量管理体系标准

认证范围:

塑胶制品(把手)的生产(不包括7.3产品设计)

| | | |
|----------------------|------------|-----------|
| 注册号: | 首次发证日期: | 本次发证日期: |
| 77403/L/0001/2012/08 | 2012年1月3日 | 2017年1月3日 |
| 组织机构代码: | 批准有效日期: | 证书编号: |
| 514420003200440114 | 2018年9月14日 | 023703 |

发证人:  认证经理

URS 中国总部地址: Room 805, 806, Block 3, Tianyi International Building of Huzhou street No. 199 in Hangzhou City, Zhejiang Province of China 电话: 0571-8670069



Certificate of Registration

This certificate has been awarded to

Shenzhen ABIS Precision Hardware Plastic Co., Ltd.

Floor1, Building C, Sha Bei Li Ying Keli Industrial Park L Community, Longgang Street, Longgang District, Shenzhen City, Guangdong Province, China

In recognition of the organization's Quality Management System which

ISO/TS 16949:2009

The scope of activities covered by this certificate is defined by

Manufacture of Plastic Parts (Handles) (Excludes Product Design) (Clause 7.3)

Certificate Number: 77403/L/0001/2012/08

Date of Issue of Certification Cycle: 03 January 2017

Issue No: 1

Expiry Date: 14 September 2018

Issued by:  On behalf of the Scheme Administrator



ABIS Mould packaging :



Packaging Details:

The mould started to be packed with wooden case and the final sample confirmed, then the mould will be sent to the shipping company and waiting for shipping.

Delivery:

The delivery lead time would be 35 days after payment.

FAQ:

Q. What is the lead time of the mold?

A: Usually it will take about 4-5 weeks to finish the mold.

Q. I have a new project, but not sure if it can be manufactured. Can you help me?

A. Yes we always happy to work with you to make your idea come true.

Q. Can I make prototype before move to mold manufacture?

A. Yes, we can use your 3d drawings to make models for your evaluations.

Q: Will you charge us for the mould modify?

A: Mold modify is free of charge.

Q: How about the property for the mold?

A: THE TOOLS REMAIN THE PROPERTY OF you.

Q. What file format you can use of the drawings?

A. DWG, IGES, STP etc. which transferred from 3d software such as Solidworks etc.

Q. What material is best for my product?

A. Material usage depends on the part and what its function. We are happy to discuss the alternative options and suggest alternative materials.

Q. What type of mold do I need?

A. Molds include plastic injection mold, silicon mold, vacuum forming mold, die casting mold and punch mold. We will provide the right solutions to you.

Q. I've decided to go ahead with my project. How long will it take to get my parts finished?

A. It takes about 4 weeks to have the mold finished. After we received your confirm, we can go ahead the project.